



GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

D

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-					
		Modf.No	Modification Description	Date	Sign	

2	Plug	2	EM20240320031	S355J2 EN 10025		0.4
1	Pipe	1	EM20240320029	S355J2H EN 10210		16.0
						16.9
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 1302	ISO 8015	EN 22553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
	Approved	P.FARINA		Scale	<div>TUVASAS</div> <div>Turkish Wagon Industry</div> <div>EM20.04.03.20.009</div>	
	Checked	M.BORLO		1:1		
	Prepared	E.PINTUS				
	<div></div> Pipe complete			Date:06/07/2018	Sheet:1/1	Size:A2 Rev:00
TYP						